



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	840	2420	CYLINDER BLOCK ASSEMBLY	1		
2	19	34270	PLUG, EXPANSION - CYLINDEF	3		
2	19	34271	PLUG, EXPANSION - CYLINDEF	1		
3	19	34488	PLUG, EXPANSION - CAMSHAF	1		
4	19	34487	PLUG, PIPE - CYLINDER BLOC	1		
5	22	36382	PLUG, WATER DRAIN - CYLINC	1		
6	23	35168	BEARING, DISTRIBUTOR PILOT :	1		
7	733	2278	PISTON AND PISTON PIN ASSE	6		
7	733	2231	PISTON AND PISTON PIN ASSE	AR	USE STANDARD PISTON RING	
7	733	2274	PISTON AND PISTON PIN ASSE	AR		
8	39	34479	RING, PISTON - 4 SETS (STAN	2	ORDER 2 SETS FOR 6 CYLINDE	
8	39	34556	RING, PISTON - 4 SETS (.020 O	AR		
9	23	34457	BEARING SET (4 PAIR), CAMSH	1		
10	23	34463	BEARING SET (5 PAIR), CRANK	2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34494	BEARING SET (5 PAIR), CRANK	2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34495	BEARING SET (5 PAIR), CRANK	2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34496	BEARING SET (5 PAIR), CRANK	2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34497	BEARING SET (5 PAIR), CRANK	2	6 CYLINDER HAS 7 MAIN BEARI	
11		34498	CAP, REAR - CRANKSHAFT BEA	1		
12		34507	CAP, INTERMEDIATE AND FRO	6		
--	15	34533	SHIM UNIT, BEARING CAP - FR	AR		
--	15	34534	SHIM UNIT, BEARING CAP - RE	AR		
13	10	34499	BOLT, CRANKSHAFT BEARING	14		
14	26	34462	OIL SEAL UNIT, CRANKSHAFT	1		
15	222	2339	FLYWHEEL, CRANKSHAFT	1		
16	16	32808	STUD, FLYWHEEL TO ENGINE CC	6		
17		32492A 2	ENGINE COUPLING ASSEMBLY	1		
18	12	35935	WASHER, FLYWHEEL STUD	6		
19	11	33962	NUT, FLYWHEEL STUD	6		
20	613	2277	CONNECTING ROD ASSEMBLY	6		
21	10	34473	BOLT, CONNECTING ROD BEA	12		
22	11	34474	NUT, CONNECTING ROD CAP E	12		
23	23	34454	BEARING SET (4 PAIR), CONNEC	2	ORDER 2 SETS FOR 6 CYLINDE	
23	23	34475	BEARING (PAIR), CONNECTING F	AR		
23	23	34476	BEARING (PAIR), CONNECTING F	AR		
23	23	34477	BEARING (PAIR), CONNECTING F	AR		
23	23	34478	BEARING (PAIR), CONNECTING F	AR		
24	430	2426	CAMSHAFT	1		
25		35583	LIFTER, VALVE - TAPPET	12	SERIAL 00000000-01820929	
25		34282	LIFTER, VALVE - TAPPET	12	SERIAL 01820903-09999999	
26		22269	WATER PUMP ASSEMBLY (SPEC	1		